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4th International Conference on Gear Production 2021

Key topics discussed:

- Increasing productivity in gear skiving
- Higher tool life for hard finishing processes
- Improved gear quality inspection
- Methods for designing and manufacturing face, bevel and worm gears
- Improved tribo system within the manufacturing process
- Enhanced simulation methods for improving the gear manufacturing process

Presidency:

Prof. Dr.-Ing. Thomas Bergs, WZL, RWTH Aachen University, Germany
Prof. Dr.-Ing. Christian Brecher, WZL, RWTH Aachen University, Germany
Prof. Dr.-Ing. Karsten Stahl, FZG, Technical University of Munich (TUM), Garching, Germany

+ Parallel events

International Conference on Gears 2021

International Conference on High Performance Plastic Gears 2021

+ Exhibition

With experts from:



Event organized by VDI Wissensforum GmbH www.vdiconference.com/02TA411021 Phone +49 211 6214-201 • Fax +49 211 6214-154 #vdi_gears

September 15 - 17, 2021, Garching/Munich, Germany





16:30 Tribological design of sintered gears through mechanochemical surface finishing Mechanochemical surface finishing: roughness, waviness, densification, compressive stress Efficiency and NHV optimisation of gears: EHD simulations, FVA efficiency tests FZG test results: scuffing load, friction, wear, micropitting Boris Zhmud, Ph. D., Assoc. Prof., FRSC, Chief Technology Officer, Martin Bengtsson, M. Sc. Development Engineer, Linus Everlid, M. Sc. Development Engineer, Applied Nano Surfaces Sweden AB, Uppsala, Sweden 17:00 Analysis of friction of bowl-shaped surface structures resulting from alternative gear manufacturing processes • Evaluation of electrical discharge machining (EDM) process in regard to gear applications Analysis of friction EDM and hammered surface structures in comparison with a ground reference Dieter Mevissen, M. Sc., Research Assistant, Dr.-Ing. Jens Brimmers, M. Sc., Chief Engineer Gear Department, Prof. Dr.-Ing. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany 17:30 End of the first conference day 18:00 Organized bus transfer to the evening reception You are invited! **Get-together** At the end of the first conference day we cordially invite you to our evening reception. 19:00 Evening reception at the Hofbräuhaus in Munich You can look forward to a special evening event. We cordially invite you to our evening reception at the Hofbräuhaus and to enjoy tradition. The Hofbräuhaus is the cradle of Bavarian tavern culture – the origin of tradition, "Gemütlichkeit" and hospitality. Enhance your personal network and use the informal atmosphere for deeper-going discussions. Source: @ Hofbräuhaus München

Dinner speech



"Mobility is not only an essential feature of freedom – without it, living nature is unimaginable. The key to mobility of humankind and its communities has always been innovation, shaped by our engineers, coming full circle back to living freedom."

Prof. Dr. Dr. h. c. mult. Wolfgang A. Herrmann, President Emeritus, Technical University of Munich (TUM), Garching & Chairman of the Founding Board, Deutsches Zentrum Mobilität der Zukunft (DZM), Munich, Germany

2nd Conference day

Thursday, September 16th, 2021

Gear soft machining



Moderation: Prof. Dr.-Ing. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany

08:30 Tooth deburring and chamfering: a general approach for 5-axis CnC manufacturing

- Generalization of the chamfering and deburring processes
- Application of the chamfering process to 5-axis CnC machines

Variety of tools that can be used for chamfering
 Claude Gosselin, P. Eng., Ph. D., Managing Director/CEO, Involute
 Simulation Softwares Inc., Quebec, Canada; Bastian Leitz, B. Eng.,
 Gear Engineer, Gear engineering and manufacturing support, Neugart
 GmbH, Kippenheim in Germany

09:00 Design of an analogy trial to capture the influence of surface zone characteristics on tool wear in pre-forged bevel gear machining

- New process chain for the manufacturing of bevel gears
- Research about the machinability of the outer surface layer
- Novel analogy trial for the face milling of bevel gears

Dr.-Ing. Jannik Henser, Managing Director, Powertrain Manufacturing for Heavy Vehicles Application Lab, KTH Royal Institute of Technology, Stockholm; Håkan Thoors, M. Sc., Researcher, Machinability and tribology, Ulrika Brohede, Ph. D., Senior Researcher Machining, Production Technology, Swerim AB, Stockholm, Sweden

09:30 New chamfer cutting solutions for cylindrical gears: gaining productivity and flexibility

- Chamfer hobbing for medium- and high-volume production
- Fly cutter chamfering for high flexibility: programmable auto path chamfering with carbide inserts
- Comparison of new chamfer hobbing and fly cutter chamfering with well-known chamfer rolling

Dipl.-Ing. Gottfried Klein, Director Product Management, Hobbing, Shaving, Chamfering, Rack Solutions, Gleason Corporation, Munich, Germany

10:00 Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena

New concepts for machine and manufacturing processes

Moderation: Prof. Dr.-Ing. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany

11:00 Design of manufacturing cells in the light of improvements in manufacturing technology and automation

- Creation of manufacturing cells with regard to technological improvements
- Influence of new automation systems on the planning of a new plant for gears
- Solutions for the automation of the material flow

Dipl.-Ing. Bernhard Winter, Department Manager Production-Systems, SEW-Eurodrive GmbH & Co. KG, Graben-Neudorf, Germany

11:30 High speed machining with magnetically geared driven tools on rotary milling units

- Design of magnetically driven tool: eddy currents, magnet losses, rotor topology
- Simulation and fabrication of magnetic transmission
- Transmission with 60000 rpm: masurements and applications

Dr.-Ing. Stefan Vonderschmidt, Managing Partner, Dipl.-Psych.

Andreas Vonderschmidt, B. Sc., Managing Partner, Annika Ott, M. Eng., R&D engineer, Georgii Kobold GmbH & Co. KG, Horb, Germany

 12:00 Quality improvement of an aluminum gearbox housing by implementing additive manufacturing Additiv manufacturing: selective laser melting, tool steel, no supporting structure Quality improvement: gas porosity, shrinkage holes, mechanical properties Integrated cooling system: cooling behavior, controlled coolin down, homogeneous temperature distribution DrIng. Pablo Barreiro, Materials Technologist, Development Gear Units, Materials Technology, SEW-Eurodrive GmbH & Co. KG, Bruchsal, Germany 12:30 Time for working lunch – meet & greet in the exhibition area, poster 	 17:00 Development of a digital ecosystem for a servo planetary gear unit system to provide design automation opportunities Making routine design tasks robust and fast by use of APIs Automation of CAD assembly, 3D CAD model and 2D CAD drawing creation A brief walk-through example of a planetary gear wheel Philipp Abele, M. Sc., Calculation Engineer, Development Gear Units, DrIng. Jörg Hermes, Managing Director, Innovation Mechanics, DrIng. Markus Wöppermann, Head of Precision Gear Units, SEW-Eurodrive GmbH & Co. KG, Bruchsal, Germany 17:30 Method for taking tool topography into consideration in the modeling of the generating gear grinding process
Advances in special gearings Moderation: DrIng. Joachim Thomas, Managing Director, ZG Hypoid GmbH, Aschheim, Germany 14:00 Direct flank geometry calculation for face gears	 modeling of the generating gear grinding process Simulation model for generating gear grinding Micro-interaction characteristics such as grain cross-section area and cutting depth along the contact length Influence of tool topography, in terms of grains protuberance and distribution Patricia de Oliveira Teixeira, M. Sc., Research Assistant, Gear Hard
 New face gear geometry calculation for face gears New face gear geometry calculation method without numerical post-processing Comparison with gear geometry calculation software Comparison with manufactured face gears Jonas-Frederick Hochrein, M. Sc., Research Associate, DrIng. Michael Otto, Head of department Calculation and Verification of Transmission Systems, Prof. DrIng. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technical University of Munich (TUM), Garching, Germany 	 Machining, Gear Department, DrIng. Jens Brimmers, M. Sc., Chief Engineer Gear Department, Chair of Machine Tools, Prof. DrIng. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany 18:00 Evening reception at the conference venue You are invited
 14:30 Improved design and manufacturing of face gears Overview of current manufacturing methods for face gears New manufacturing strategies for 5-axis machines Analysis of face gears in the same way as bevel gears DiplIng. Jürg Fürst, Managing Director/CEO, Balance Drive AG, Schmitten, Switzerland; DrIng. Joachim Thomas, Managing Director, ZG Hypoid GmbH, Aschheim, Germany, Claude Gosselin, CEO, P. Eng., Ph. D., Involute Simulation Softwares Inc., Quebec, Canada 	Source: ULI Benz/TUM We are pleased to invite you to our evening reception at the end of the second conference day. Enhance your personal network and use the relaxed and informal atmosphere for deepening talks with other participants and speakers.
 15:00 Challenges for lead-free brass alloys in worm gears Reduction of lead in brass due to REACH New lead-free special brass with comparable performance Investigation into new high-strength alloy DrIng. Björn Reetz, Senior Expert Material Development, Product and Process development, Otto Fuchs Dülken GmbH & Co. KG, Viersen, Germany 15:30 Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena 	Dinner speech "Despite all digitalization in the world, also in future real forces will have to be transmitted. Thus, developing and manufacturing transmission systems which aim at the best efficiency factor as well as the lowest possible lifetime costs will always be a challenge for all
Modeling in gear production Moderation: DrIng. Franz Völkel, Sr. Vice President R&D, Business Division Transmission Systems, Schaeffler Technologies AG & Co. KG, Herzogenaurach, Germany	people involved." Prof. DrIng. Sebastian Bauer, President, German Federation of In- dustrial Research Associations "Otto von Guericke" e. V. (AiF), Cologne & Managing Director (Research and Development), BAUER Maschinen
 16:30 Approach for multiscale modeling the thermomechanical tool load in gear hobbing Derivation of load functions from orthogonal cut simulations Coupling of the load functions with penetration calculation Evaluation of tool load based on multiscale model Nico Troß, M. Eng., Team Leader Gear Soft Machining, Gear Department, DrIng. Jens Brimmers, M. Sc., Chief Engineer Gear Department, Prof. DrIng. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany 	 GmbH, Schrobenhausen, Germany Reasons why you should visit the conference: Get insights into recent developments in gear research Unique platform for the international community of gear manufacturing experts Discuss current challenges in gear production e. g. need for finishing internal gears High-quality presentations on the latest trends in gear manufacturing Valuable insights into best practices for gear manufacturing in industry Outlook and discussion of future gear manufacturing challenges

- Valuable insights into best practices for gear manufacturing in industry •
 - Outlook and discussion of future gear manufacturing challenges •

3rd Conference day

Friday, September 17th, 2021

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Measurement technology

Moderation: Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technical University of Munich (TUM), Garching, Germany

08:30 Validation of evaluation algorithms for cylindrical involute gears measured on coordinate measuring machines – new challenges according to standardization

- Software test: profile, helix and pitch deviations including common modifications
- Gear data exchange format: container for simulated points and evaluated results

 Traceability for computation-intensive metrology – TraCIM
 Dr.-Ing. Karsten Lübke, Software development special geometries, Hexagon Metrology GmbH, Wetzlar, Dr. rer. nat. Martin Stein, Dr.-Ing.
 Shan Lin, Working Group 5.33 "Gears and Threads", Physikalisch-Technische Bundesanstalt, Braunschweig, Germany

09:00 Gear calibration in scanning mode on CMMs

- High accuracy measurement strategy in scanning mode
- Gear calibration from medium size up to large gears
- Analyzing measurement results using single-point and scanning mode

Dipl.-Ing. (FH) Achim Wedmann, Technical Engineer, Dr. rer. nat. Martin Stein, Head, Working Group "Gears and Treads", Dr.-Ing. Karin Kniel, Head, Department "Coordinate Metrology", Physikalisch-Technische Bundesanstalt Braunschweig, Germany

09:30 High speed measurement of hardness distribution with X-ray diffraction

- Converting method from measured FWHM of X-ray diffraction to hardness distribution for all kind of ferric material
- Easy and highspeed contact free measurement of hardness distribution and examples of the measurement for machine parts

Prof. h. c. Dr.-Ing. Aizoh Kubo, General Manager, Dr.-Ing Masahiro Nagae, Research Member, Institute for Applied Sciences, Kyoto, Japan

10:00 Coffee break – meet & greet in the exhibition area, poster presentation area and GearArena

Gear hard machining

Moderation: Dr.-Ing. Jens Brimmers, M. Sc., Chief Engineer Gear Department, Chair of Machine Tools, Laboratory for Machine Tools and Production Engineering (WZL), Faculty for Mechanical Engineering, RWTH Aachen University, Germany

11:00 Potential and challenges of profile gear grinding with vitrified bonded CBN grinding wheels

- · Tool performance and gear properties
- Economic efficiency analysis
- Analysis of the grinding-in behavior and tool topography

Babette Schalley, M. Sc., Research Assistant, Dr.-Ing. Jens Brimmers, M. Sc., Chief Engineer Gear Department, Prof. Dr.-Ing. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany

11:30 Gear hard finishing with 100 % inline quality inspection

- High productive threaded-wheel grinding: double spindle machine, short idle and fast setup times
- Gear measurement using laser technology: 100 % inline gear inspection, replacing SPC control, noise analysis
- Closed loop sorrection: automatic correction of measured gear parameters

Dr.-Ing. Antoine Türich, Director Product Management, Hard Finishing Solutions, Gleason Corporation, Munich, Germany

12:00 A topological flank modification method considering contact trace in continuous generating grinding

- Topological flank modification of tooth flank
- Anti-twist gear flank based on sensitivity matrix

Correction of flank deviation by additional axes movement
 Dan Li, School of Mechanical Engineering, Hefei University of
 Technology, China

12:30 Closing remarks

12:45 Awarding of the best presentation for junior engineers by the conference president

Prof. Dr.-Ing. Karsten Stahl, Gear Research Centre (FZG), Technical University of Munich (TUM), Garching, Germany

Awarding of the best paper by

Dr.-Ing. Franz Völkel, Sr. Vice President R&D, Business Division Transmission Systems, Schaeffler Technologies AG & Co. KG, Herzogenaurach, Germany

+ Lunchtime snack

14:15 End of the conference



Extract from poster exhibition

Material database for the mechanical design of components made of powder metallurgy material

Miao Jiacheng, M. Sc., State Key Laboratory of Mechanical Transmission, Chongqing University, China

Thermal deformation characteristic of gear hobbing based on multivariable integrated model

Zheyu Li, B. Eng., State Key Laboratory of Mechanical Transmission, Chongqing University, China

Quality inspection of common step gearings – overview of different types and their assessment

Dr.-Ing. Karsten Lübke, Software development special geometries, Hexagon Metrology GmbH, Wetzlar, Germany

Light in the Black Box: identifying unknown mechanisms of action with Al software and solving acoustic/NVH problems of gears – practical example of the car power train

Dipl.-Ing. (FH) Frank Thurner, Managing Director, Management, Lean Six Sigma Master Black Belt, mts Consulting & Engineering GmbH, Fürstenfeldbruck, Germany

Advanced method of cutting spiroid, worm and bevel gearwheel teeth by running cutter head double-stage gearboxes for pipeline valves Evgeniy Trubachev, D. Sc., Professor, Institute of Mechanics, Kalashnikov

Izhevsk State Technical University, & Head, Small Innovative Enterprise "Mechanic" Ltd, Izhevsk, Russia

Design method for global properties of point-contact tooth surface based on envelope-approximation theory

Prof. Kaihong Zhou, Ph. D., Professor, Engineering Mechanics, Mechanical transmission, Robot and CNC Manufacture Technology for Sculptured Surface, College of Mechanical and Control Engineering, Guilin University of Technology, China

Research on tooth flank twist compensation of continuous generating grinding gear based on flexible electronic gearbox

Lei Zhou, Research Center, School of Mechanical Engineering, Hefei University of Technology, Hefei, China

Presidency



Prof. Dr.-Ing. Thomas Bergs, Full Professor, Laboratory for Machine Tools and Production Engineering (WZL), Chair of Manufacturing Technology, Faculty for Mechanical Engineering, RWTH Aachen University, Germany



Prof. Dr.-Ing. Christian Brecher, Full Professor, Chair of Machine Tools, Laboratory for Machine Tools and Production Engineering (WZL), Faculty for Mechanical Engineering, RWTH Aachen University, Germany



Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technical University of Munich (TUM), Garching, Germany

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The VDI SOCIETY PRODUCT AND PROCESS DESIGN (VDI-GPP) and its technical divisions provide all sectors with verified knowledge on the design of products and processes and their optimization in terms of quality and the time- and cost-benefit ratio.

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List of exhibitors

- ELTRO Gesellschaft
- Evonik Operations GmbH
- FRENCO GmbH
- GEORGII KOBOLD GmbH & Co. KG
- IMS Gear SE & Co. KGaA
- (May 2021)

Gears interactive - new ideas, more added value for your business



Gather hands-on experience in the transmission world!

Take a look at individual gear components, gain an insight into how the different components interact and compare design and workmanship! You will find an on-site contact person from the exhibitor to answer all your questions.

Speakers meet up

Do you still have unresolved questions?

You can address your questions to the speakers right after the lecture during the coffee break. Take the chance to say hello to your favorite speakers and to connect with them. They will be available for at least 15 minutes after their session.



Two gear community nights

The poster exhibition is combined with a 5-minute talk.

The compact style of presentation called the '5-minute rapid' presentation, will provide you with all information in a clear, succinct manner. Poster presentations are scheduled during the coffee breaks. Presentation times will be announced on-site.

Your networking hotspot for the international gear community!

Enjoy the evening reception at the Hofbräuhaus as well as another social event on the second conference day at the university. The Hofbräuhaus is the cradle of Bavarian tavern culture – the origin of tradition, "Gemütlichkeit" and hospitality. Both – the get-together at the FZG and the brewery visit – offer you an excellent opportunity to network with your peers and catch up on trends.



Get the chance to visit innovative laboratory facilities!

Seize the opportunity and visit the nearby test and laboratory facilities at the Gear Research Centre (FZG). Several guided tours with different core topics offer opportunities of gaining deeper insights into a variety of innovative gear test rigs and laboratory equipment. For registration meet at the FZG information desk during the conference.

Poster exhibition with impulse

KISSsoft AG

SMT

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Metal Improvement Company Inc.

Telemetrie Elektronik GmbH

Parallel conferences

International Conference on Gears 2021

September 15 - 17, 2021, Garching/Munich, Germany



Source: © NORD DRIVESYSTEMS Group

Visit for free!

Key topics:

- Improved simulation methods
- Lubrication for enhanced efficiency
- Condition monitoring with smart gear systems
- Multi-body simulation and NVH prediction
- Improved calculation methods for strength and efficiency

Presidency:

Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technical University of Munich (TUM), Garching, Germany

Dr.-Ing. Bernhard Bouché, Director of Research and Development Mechanics, Getriebebau NORD GmbH & Co. KG, Bargteheide, Germany

Prof. i. R. Dr.-Ing. Bernd-Robert Höhn, TUM emeritus of excellence, Gear Research Centre (FZG), Technical University of Munich (TUM), Garching, Germany

Dr.-Ing. Burkhard Pinnekamp, Head of Central Technology, Renk GmbH, Augsburg; President, Research Association for Drive Technology (FVA), Frankfurt, Germany

With experts from:

AKGears | AVL Deutschland | AVL List | Envision COE | dive solutions | Idemitsu Kosan | Jatco | KISSsoft | Nissan Motor | OTEC Präzisions-finish | Ovako | Robert Bosch | Schaeffler Technologies | SEW-Eurodrive | Siemens Industry Software | Small Innovative Enterprise "Mechanic" | Transmission Dynamics | WEBER | ZG Hypoid

Further details and the final program can be found here: www.vdi-gears.eu

🗩 Parallel conferences

4th International Conference on High Performance Plastic Gears 2021

September 15 - 17, 2021, Garching/Munich, Germany



Source: © Firmenarchiv Scholz-HTIK

Key topics:

- Latest developments for enhanced performance of plastic gears
- Status and future of standardized plastic gear strength calculation
- High performance plastic gear applications
- · Potential of composite gears with fiber reinforcement
- Lubrication and tribology of plastic gears

Presidency:

Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technical University of Munich (TUM), Garching, Germany

Conference Board:

Dr.-Ing. Marco Baccalaro, Chassis Systems Control, Gear Development and Test Conception/Realization, Robert Bosch GmbH, Heilbronn, Germany Dipl.-Ing. Klemens Humm, Manager Gear Development, Corporate Research and Development, ZF Friedrichshafen AG, Friedrichshafen, Germany Dr.-Ing. Ulrich Kissling, President, KISSsoft AG, Bubikon, Switzerland Dr.-Ing. Andreas Langheinrich, Development Drive Technology, Horst Scholz GmbH & Co. KG, Kronach, Germany

With experts from:

DSM Engineering Materials | Evonik Operations | Gear Transmission Solutions | IMS Gear | KISSsoft AG | KURARAY | Leibniz-Institut für Verbundwerkstoffe | Longato Riccardo | Podkrižnik | Robert Bosch | ZF Friedrichshafen

Further details and the final program can be found here: www.vdiconference.com/02TA409021

Venue:









🛇 HRS

General terms and conditions of VDI Wissensforum can be found online at: www.vdi-wissensforum.de/en/terms-and-conditions/

Venue

Conference: Technische Universität München (Technical University of Munich), Institute of Machine Elements, Gear Research Centre (FZG), Boltzmannstr. 15, 85748 Garching, Germany, www.mw.tum.de/en/tzg/home Hotel Reservation: A limited number of rooms have been reserved for conference participants. For booking please visit

www.vdi-gears.eu where you will find a link for special room rates.

More hotels close to the conference venue may be found via our HRS service, www.vdi-wissensforum.de/hrs

Information: The price includes conference documents (e-book), coffee breaks and beverages during breaks, lunches and two evening receptions.

Exclusive offer: All participants at this event are entitled to a free three-month trial VDI membership. (Offer applies exclusively to new members.)

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